



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M Scotch-Weld AC11 Cyanoacrylate Activator (Liquid)

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Adhesive activator

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Flammable Liquid, Category 2 - Flam. Liq. 2; H225
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Aspiration Hazard, Category 1 - Asp. Tox. 1; H304
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

3M Scotch-Weld AC11 Cyanoacrylate Activator (Liquid)

Symbols:

GHS02 (Flame) | GHS07 (Exclamation mark) | GHS08 (Health Hazard) |

Pictograms



Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
Hydrotreated light naphtha (petroleum)	64742-49-0	265-151-9	90 - 100

HAZARD STATEMENTS:

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H304	May be fatal if swallowed and enters airways.
H336	May cause drowsiness or dizziness.

PRECAUTIONARY STATEMENTS

Prevention:

P210A	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261A	Avoid breathing vapours.

Response:

P331	Do NOT induce vomiting.
P301 + P310	IF SWALLOWED: Immediately call a POISON CENTRE or doctor/physician.
P370 + P378G	In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Contains 99% of components with unknown hazards to the aquatic environment.

Notes on labelling

Nota P applied to 64742-49-0.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	EC No.	REACH Registration No.	% by Wt	Classification
Hydrotreated light naphtha (petroleum)	64742-49-0	265-151-9		90 - 100	Asp. Tox. 1, H304 - Nota P Flam. Liq. 2, H225; Skin Irrit. 2, H315; STOT SE 3, H336
N,N-Dimethyl-p-toluidine	99-97-8	202-805-4		0.1 - 1	Acute Tox. 3, H331; Acute Tox. 3, H311; Acute Tox. 3,

3M Scotch-Weld AC11 Cyanoacrylate Activator (Liquid)

					H301; STOT RE 2, H373; Aquatic Chronic 3, H412 - Nota C
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Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed

Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.
Oxides of nitrogen.	During combustion.

5.3. Advice for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

3M Scotch-Weld AC11 Cyanoacrylate Activator (Liquid)

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. An appropriate aqueous film forming foam (AFFF) is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial or professional use only. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (eg. gloves, respirators...) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapour accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

Biological limit values

3M Scotch-Weld AC11 Cyanoacrylate Activator (Liquid)

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Eye protection not required.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter type A

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Appearance/Odour	Clear, colourless liquid. Mild petroleum odour.
Odour threshold	<i>No data available.</i>
pH	<i>Not applicable.</i>
Boiling point/boiling range	66 - 103 °C
Melting point	<i>Not applicable.</i>
Flammability (solid, gas)	Not applicable.
Explosive properties	Not classified
Oxidising properties	Not classified
Flash point	-17.8 °C [<i>Test Method: Closed Cup</i>]
Autoignition temperature	254 °C

3M Scotch-Weld AC11 Cyanoacrylate Activator (Liquid)

Flammable Limits(LEL)	1 % volume
Flammable Limits(UEL)	7 % volume
Vapour pressure	<=19 kPa [@ 20 °C]
Relative density	0.693 [Ref Std: WATER=1]
Water solubility	Negligible
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.
Evaporation rate	Negligible
Vapour density	3.1 [Ref Std: AIR=1]
Decomposition temperature	No data available.
Viscosity	<=1 mPa-s [@ 23 °C]
Density	0.693 g/ml

9.2. Other information

EU Volatile Organic Compounds	No data available.
Molecular weight	No data available.
Percent volatile	100 %

SECTION 10: Stability and reactivity

10.1 Reactivity

This material is considered to be non reactive under normal use conditions

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Sparks and/or flames.

Heat.

10.5 Incompatible materials

Strong oxidising agents.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
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None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

3M Scotch-Weld AC11 Cyanoacrylate Activator (Liquid)

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain.

Eye contact

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion

Chemical (aspiration) pneumonitis: Signs/symptoms may include coughing, gasping, choking, burning of the mouth, difficulty breathing, bluish coloured skin (cyanosis), and may be fatal. Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Hydrotreated light naphtha (petroleum)	Dermal	Rabbit	LD50 > 3,160 mg/kg
Hydrotreated light naphtha (petroleum)	Inhalation-Vapour (4 hours)	Rat	LC50 > 14.7 mg/l
Hydrotreated light naphtha (petroleum)	Ingestion	Rat	LD50 > 5,000 mg/kg
N,N-Dimethyl-p-toluidine	Dermal	Rabbit	LD50 > 2,000 mg/kg
N,N-Dimethyl-p-toluidine	Inhalation-Dust/Mist (4 hours)	Rat	LC50 1.4 mg/l
N,N-Dimethyl-p-toluidine	Ingestion	Rat	LD50 1,650 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Hydrotreated light naphtha (petroleum)	Rabbit	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
Hydrotreated light naphtha (petroleum)	Rabbit	Mild irritant

Skin Sensitisation

Name	Species	Value
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3M Scotch-Weld AC11 Cyanoacrylate Activator (Liquid)

Hydrotreated light naphtha (petroleum)	Guinea pig	Not classified
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Respiratory Sensitisation

For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Hydrotreated light naphtha (petroleum)	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Hydrotreated light naphtha (petroleum)	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
N,N-Dimethyl-p-toluidine	Ingestion	Multiple animal species	Carcinogenic.

Reproductive Toxicity**Reproductive and/or Developmental Effects**

For the component/components, either no data is currently available or the data is not sufficient for classification.

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Hydrotreated light naphtha (petroleum)	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Hydrotreated light naphtha (petroleum)	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
Hydrotreated light naphtha (petroleum)	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

For the component/components, either no data is currently available or the data is not sufficient for classification.

Aspiration Hazard

Name	Value
Hydrotreated light naphtha (petroleum)	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

3M Scotch-Weld AC11 Cyanoacrylate Activator (Liquid)

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Hydrotreated light naphtha (petroleum)	64742-49-0		Data not available or insufficient for classification			
N,N-Dimethyl-p-toluidine	99-97-8	Green Algae	Estimated	72 hours	EC50	22 mg/l
N,N-Dimethyl-p-toluidine	99-97-8	Water flea	Estimated	48 hours	EC50	13.7 mg/l
N,N-Dimethyl-p-toluidine	99-97-8	Fathead minnow	Experimental	96 hours	LC50	46 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Hydrotreated light naphtha (petroleum)	64742-49-0	Experimental Biodegradation	28 days	BOD	89 % weight	OECD 301F - Manometric respirometry
N,N-Dimethyl-p-toluidine	99-97-8	Estimated Biodegradation	14 days	BOD	0 % BOD/ThBOD	OECD 301C - MITI test (I)

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Hydrotreated light naphtha (petroleum)	64742-49-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
N,N-Dimethyl-p-toluidine	99-97-8	Experimental Bioconcentration		Log Kow	1.73	Other methods

12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations**13.1 Waste treatment methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

070104* Other organic solvents, washing liquids and mother liquors
14 06 03* Other solvents and solvent mixtures

3M Scotch-Weld AC11 Cyanoacrylate Activator (Liquid)

20 01 13* Solvents

SECTION 14: Transportation information

ADR: UN1268; Petroleum Products, N.O.S; 3; II; (E); F1.
IATA: UN1268; Petroleum Products, N.O.S; 3; II.
IMDG: UN1268; Petroleum Distillates, N.O.S; 3; II; EMS: FE, SE; Marine Pollutant: Hydrotreated Light Naphtha (Petroleum).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
N,N-Dimethyl-p-toluidine	99-97-8	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

H225	Highly flammable liquid and vapour.
H301	Toxic if swallowed.
H304	May be fatal if swallowed and enters airways.
H311	Toxic in contact with skin.
H315	Causes skin irritation.
H331	Toxic if inhaled.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.

Revision information:

Section 1: Product identification numbers information was deleted.
CLP: Ingredient table information was modified.
Section 2: Indication of danger information information was deleted.

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Label: CLP Precautionary - Prevention information was modified.
Label: Graphic Text information was deleted.
Label: Graphic information was deleted.
Label: Signal Word information was modified.
Section 2: Label ingredient information information was deleted.
Section 2: Label remarks information was deleted.
Section 2: R phrase reference information was deleted.
Risk phrase information was deleted.
Safety phrase information was deleted.
Section 3: Composition/ Information of ingredients table information was added.
Section 3: Composition/ Information of ingredients table information was deleted.
Section 3: Reference to H statement explanation in Section 016 information was added.
Section 3: Reference to R and H statement explanation in Section 16 information was deleted.
Section 3: Reference to section 15 for Nota info information was deleted.
Section 5: Fire - Advice for fire fighters information information was modified.
Section 6: Accidental release personal information information was modified.
Section 7: Precautions safe handling information information was modified.
Section 8: Eye protection information information was deleted.
Section 8: glove data value information was added.
Section 8: Personal Protection - Eye information information was added.
Section 8: Personal Protection - Skin/hand information information was modified.
Section 8: Skin protection - recommended gloves information information was deleted.
Section 9: Property description for optional properties information was added.
Section 9: Property description for optional properties information was deleted.
Section 9: Viscosity information information was modified.
Section 11: Acute Toxicity table information was modified.
Section 11: Aspiration Hazard Table information was modified.
Section 11: Cancer Hazards information information was added.
Section 11: Carcinogenicity Table information was modified.
Section 11: Germ Cell Mutagenicity Table information was modified.
Section 11: Health Effects - Ingestion information information was modified.
Section 11: Health Effects - Inhalation information information was modified.
Section 11: Health Effects - Skin information information was modified.
Section 11: Respiratory Sensitization text information was added.
Section 11: Serious Eye Damage/Irritation Table information was modified.
Section 11: Skin Corrosion/Irritation Table information was modified.
Section 11: Skin Sensitization Table information was modified.
Section 11: Specific Target Organ Toxicity - repeated exposure text information was added.
Section 11: Specific Target Organ Toxicity - single exposure text information was added.
Section 11: Target Organs - Single Table information was modified.
Section 12: Component ecotoxicity information information was modified.
Section 12: No PBT/vPvB information available warning information was modified.
Section 12: Persistence and Degradability information information was modified.
Section 12: Biocumulative potential information information was modified.
Section 13: 13.1. Waste disposal note information was modified.
Section 13: Standard Phrase Category Waste GHS information was modified.
Section 14: Transportation classification information was added.
Section 15: Carcinogenicity information information was added.
Section 15: Chemical Safety Assessment information was modified.
Section 15: Regulations - Inventories information was modified.
Section 16: List of relevant R phrase information information was deleted.
Section 16: List of relevant R-phrases information was deleted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the

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product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M United Kingdom MSDSs are available at www.3M.com/uk